Application Instructions (All Products)

1. Locate area needing repair or sealing.
2. Clean the surface. Allow it to dry completely. Recommended cleaners: EternaClean, Lacquer Thinner, Acetone, Denatured Alcohol, etc. (If rusty, scrape or sand loose rust off, then wipe off dust.)
3. Remove release liner. (See Liner Removal Tips section.) Only remove enough liner for the area you are working on. Keep adhesive side clean and dry. Apply tape to surface.
4. Apply pressure to activate bonding process. Use a steel roofer’s roller for best results. The firmer the pressure or rubbing applied, the faster the bond.

*NOTE: EternaBond does not stick to silicone.

For cold weather application, keep tape at room temperature before applying. Use EternaPrime anytime temperature is below 40°F (4.4°C).

Use MicroSealant Putty Tape for Gaps, Hole & Pipe Joints and Penetration Sealing

1. Cut MicroSealant Putty Tape into length needed.
2. Remove release liner from both sides of tape.
3. Twist tape into “rope”, forming a bead of desired thickness.
4. Press MicroSealant into gap or penetration to fill void. Smooth to edges. DONE!

Liner removal instructions to expose MicroSealant.

1. Grab outer edges with thumb & forefingers.
2. Push fingers together, bunching the tape in the middle.
3. In a fast motion, snap the tape forward and backward 7-10 times.
4. Push fingers together again, allowing liner to “pop” from the tape.
5. Peel liner from tape and apply to prepared surface.

Photos in Example: Repair of a single-ply roof system.
Installation Tips

EternaBond works best if contact to the roof surface is 100%. When variations in the surface create an air bubble larger than 3/4” or “tenting” occurs within 3/4” of the edge of the EternaBond; or if a curve creates openings along the edge of the EternaBond, we recommend the following:

<table>
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<tr>
<th>AIR BUBBLE:</th>
<th>Lance, cut or pierce the bubble and squeeze the air out. The EternaBond will re-seal the cut.</th>
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<td>BUTT JOINT:</td>
<td>Pinch the joint together. Place second piece of EternaBond over joint to insure seal.</td>
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<tr>
<td>POCKETS IN CORNERS:</td>
<td>Cut pocket so the EternaBond is flat along both surfaces. Use second piece in corner to complete seal.</td>
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OPENINGS IN THE ETERNABOND ALONG THE EDGE, (also known as a “Fish Mouth”). This usually occurs when the EternaBond is bunched together. Two solutions for this situation: Press down the opening and seal the edge with a good quality caulking or sealant, or cut the bunched EternaBond with a razor so it can be folded down, one side of the cut EternaBond pressed against the surface, the other side folded over the first. A second, smaller piece of EternaBond should then be used to seal the cut area.

LOW-TEMP INSTALLATION
from 40°F (4.4°C) to -20°F (-28.9°C)
• Keep EternaBond tape warm
• Brush away snow and remove ice, make sure surface is dry
• Pretreat area with EternaPrime (Except PVC roofs)
• Allow to dry (+/- 30 minutes)
• Install EternaBond tape

UNSTABLE SURFACES: (Rusty metal, Canvas connectors, Dirty drain pans, Mortar joints, Masonry, Wood, Dusty surfaces, etc) Remove or brush off loose debris. Pretreat repair area with EternaPrime before applying tape.

CANVAS CONNECTORS: Treat canvas with a light coat of EternaPrime.

FLEXIBLE DUCTWORK: Use WebSeal for flexible duct work to trunk line connections and sealing, and for flex duct to flex duct connections.

COOLING TOWERS, DRAIN PANS, GRAVITY TANKS, COLLECTOR HOUSINGS: Wherever possible install EternaBond on the positive (water) side of the leak (so the water is hitting the back of the tape instead of the sealant). Do not use WebSeal on the negative side of a liquid holding vessel.

PVC SURFACES: Score the surface with a Scotchbrite pad, sand paper, or equal. Wipe away the dust.

DO NOT use EternaPrime.

METAL ROOFS: Remove loose rust and/or pretreat with EternaPrime. All EternaBond tapes work well, but WebSeal and roofcoating is recommended.

GRANULATED ROOFS: EternaBond RoofSealPLUS is recommended (provides extra 30 mils of MicroSealant for deeper sealing), or use MicroSealant Putty Tape and press matching roof granule into the top surface. Matching roof granule is obtainable by gently sweeping the shingle surface with a whisk broom, or (often) in the gutter.

For more detailed instructions and additional tips, please visit our website: www.eternabond.com.